



SAFETY DATA SHEET

Section 1 – Product & Company Identification

Product Name:
RIDGID Extreme Performance Thread Cutting Oil (Canada)

Product Catalog No.:
74012, 74047, 76767

Recommended Use:
Thread Cutting

Restrictions on Use:
Industrial use only

Issue Date: August 17, 2018

Revision: K

Product Name: RIDGID Extreme Performance Thread Cutting Oil (Canada)

Section 2 – Hazards Identification

Hazard Classification

Health Hazards

Serious Eye Damage/Eye Irritation Category 2A

Unknown toxicity - Health

Acute toxicity, oral 31.6 %

Acute toxicity, dermal 8 %

Acute toxicity, inhalation, vapor 48.1 %

Acute toxicity, inhalation, dust 44.8 %

or mist

% of the mixture consists of an ingredient or ingredients of unknown acute toxicity

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: Causes serious eye irritation.

Precautionary Statements

Prevention: Wash thoroughly after handling. Wear eye protection/face protection.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Other hazards which do not result in GHS classification: None.



Product Name: RIDGID Extreme Performance Thread Cutting Oil (Canada)

Section 3 – Composition / Information On Ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
Paraffin oils	Paraffin oils,	64742-70-7	15 - 40%
Distillates, hydrotreated heavy paraffinic	Mineral oil,	64742-54-7	10 - 30%
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Mineral oil,	64742-65-0	10 - 30%
Zinc compound		4259-15-8	3 - 7%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: This product does not contain silicone or chlorinated additives.

Section 4 – First Aid Measures

Ingestion: Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.

Inhalation: Move to fresh air. Call a POISON CENTER/doctor if you feel unwell.

Skin Contact: Remove contaminated clothing and shoes. Wash contact areas with soap and water. If skin irritation occurs: Get medical advice/attention.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

Most important symptoms/effects, acute and delayed

Symptoms: No data available.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Get medical attention if symptoms occur.

Section 5 – Fire Fighting Measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, fog, CO₂, dry chemical, or regular foam. Use fire-extinguishing media appropriate for surrounding materials.



Product Name: RIDGID Extreme Performance Thread Cutting Oil (Canada)

Unsuitable extinguishing media:

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical:

Heat may cause the containers to explode. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures:

No data available.

Special protective equipment for fire-fighters:

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Section 6 – Accidental Release Measures

Personal precautions, protective equipment and emergency procedures:

See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Ensure adequate ventilation.

Methods and material for containment and cleaning up:

Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Dike far ahead of larger spill for later recovery and disposal.

Environmental Precautions:

Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

Section 7 – Handling And Storage

Precautions for safe handling:

Observe good industrial hygiene practices. Do not get in eyes. Wash hands thoroughly after handling. Avoid contact with skin.

Conditions for safe storage, including any incompatibilities:

Keep container tightly closed. Store locked up. Store in a well-ventilated place. Shelf Life: 360 Days



Product Name: RIDGID Extreme Performance Thread Cutting Oil (Canada)

Section 8 – Exposure Controls / Personal Protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Paraffin oils - Mist.	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
	TWA	0.2 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Paraffin oils - Mist.	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	STEL	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Paraffin oils - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Paraffin oils - Inhalable fraction.	TWA	5 mg/m3	US. ACGIH Threshold Limit Values (03 2014)
Distillates, hydrotreated heavy paraffinic - Mist.	TWA	1 mg/m3	Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) (05 2013)
Distillates, hydrotreated heavy paraffinic - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
Distillates, hydrotreated heavy paraffinic - Mist.	STEL	10 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
Distillates (petroleum), solvent-dewaxed heavy paraffinic - Mist.	TWA	5 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
	STEL	10 mg/m3	Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2) (07 2009)
Distillates (petroleum), solvent-dewaxed heavy paraffinic	8 HR ACL	5 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
	15 MIN ACL	10 mg/m3	Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) (05 2009)
Distillates (petroleum), solvent-dewaxed heavy paraffinic - Mist.	TWA	5 mg/m3	Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment) (11 2011)
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Product Name: RIDGID Extreme Performance Thread Cutting Oil (Canada)

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Distillates (petroleum), solvent-dewaxed heavy paraffinic - Inhalable fraction.	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)
	TWA	5 mg/m3	Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) (06 2015)

Appropriate Engineering Controls No data available.

Individual protection measures, such as personal protective equipment

General information: Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin Protection

Hand Protection: No data available.

Other: Wear protective clothing appropriate for the risk of exposure. Be aware of other hazards such as rotating parts. Contact health and safety professional or manufacturer for specific information.

Respiratory Protection: In case of inadequate ventilation use suitable respirator. Seek advice from supervisor on the company's respiratory protection standards.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

Section 9 – Physical And Chemical Properties

Appearance

Physical state:	Liquid
Form:	No data available.
Color:	Amber
Odor:	Mild petroleum/solvent
Odor threshold:	No data available.
pH:	No data available.



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Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash Point:	196.11 °C
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	No data available.
Density:	No data available.
Relative density:	0.88
Solubility(ies)	
Solubility in water:	Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	38 mm ² /s (40 °C, Measured)
Other information	
VOC:	1.99 % (Method 24) 6.1 g/l (ASTM E 1868-10)

Section 10 – Stability And Reactivity

Reactivity:	Not reactive during normal use.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	None under normal conditions.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	No data available.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Contains a component which may release flammable substances, including trimethylpentene, by distillation in systems with solvent recovery. This may lead to accumulation in the solvent circuit.



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Section 11 – Toxicological Information

Information on likely routes of exposure

- Inhalation:** Inhalation is the primary route of exposure. In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
- Skin Contact:** Prolonged or repeated skin contact may cause drying, cracking, or irritation.
- Eye contact:** Causes serious eye irritation.
- Ingestion:** May be ingested by accident. Ingestion may cause irritation and malaise. May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation:** No data available.
- Skin Contact:** No data available.
- Eye contact:** No data available.
- Ingestion:** No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

- Oral**
- Product:** Not classified for acute toxicity based on available data.
- Dermal**
- Product:** Not classified for acute toxicity based on available data.
- Inhalation**
- Product:** Not classified for acute toxicity based on available data.

Delayed and immediate effects, including chronic effects from short- and long-term exposure

- Product:** No data available.
- Skin Corrosion/Irritation**
- Product:** No data available.
- Serious Eye Damage/Eye Irritation**
- Product:** No data available.
- Respiratory or Skin Sensitization**
- Product:** No data available.
- Carcinogenicity**
- Product:** No data available.



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IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

ACGIH Carcinogen List:

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects:

No data available.

Section 12 – Ecological Information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.



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Persistence and Degradability

Biodegradation Product: No data available.

BOD/COD Ratio Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF) Product: No data available.

Partition Coefficient n-octanol / water (log Kow) Product: No data available.

Mobility in soil: No data available.
Other adverse effects: No data available.

Section 13 – Disposal Consideration

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. It is the responsibility of the product user or owner to determine at the time of disposal, which waste regulations must be applied.

Contaminated Packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

Section 14 – Transportation Information

TDG
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.



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Section 15 – Regulatory Information

Canada Federal Regulations
List of Toxic Substances (CEPA, Schedule 1)

Chemical Identity
Zinc compound

Export Control List (CEPA 1999, Schedule 3)
Not Regulated

National Pollutant Release Inventory (NPRI)
Canada. National Pollutant Release Inventory (NPRI) Substances, Part 5, VOCs with Additional Reporting Requirements

NPRI PT5 Not Regulated

Canada. National Pollutant Release Inventory (NPRI) (Schedule 1, Parts 1-4)
CAD PSL2 Zinc compound Listed.

Greenhouse Gases
Not Regulated

Section 16 – Other Information

Prepared by: Ridge Tool Company (Operating Standard 6-109)

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Last Revision Date: May 1, 2018

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