

# 772/773

Milliamp Process Clamp Meter

Calibration Manual

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## Introduction

### Warning

**To prevent electrical shock or personal injury, do not do the calibration verification tests or calibration procedures in this manual unless you are qualified.**

**The data in this manual is for qualified personnel only.**

This manual tells you about verification and adjustment procedures for the 772/773 Milliamp Process Clamp Meter (referred to in this manual as the Meter or Product). The Meter features closed-case calibration to use with reference sources. It measures the reference signals, calculates the correction factors, and keeps them in memory. Calibration adjustment is required after a repair, or if the Meter fails a performance test.

This manual explains:

- Precautions and Safety Information
- Specifications
- Basic Maintenance
- Calibration/Verification Procedure
- Replaceable Parts and Accessories

For complete use instructions, refer to the *772/773 Instruction Sheet*.

## Safety Information

A **Warning** identifies conditions and procedures that are dangerous to the user.  
A **Caution** identifies conditions and procedures that can cause damage to the Product or the equipment under test.

### Warning

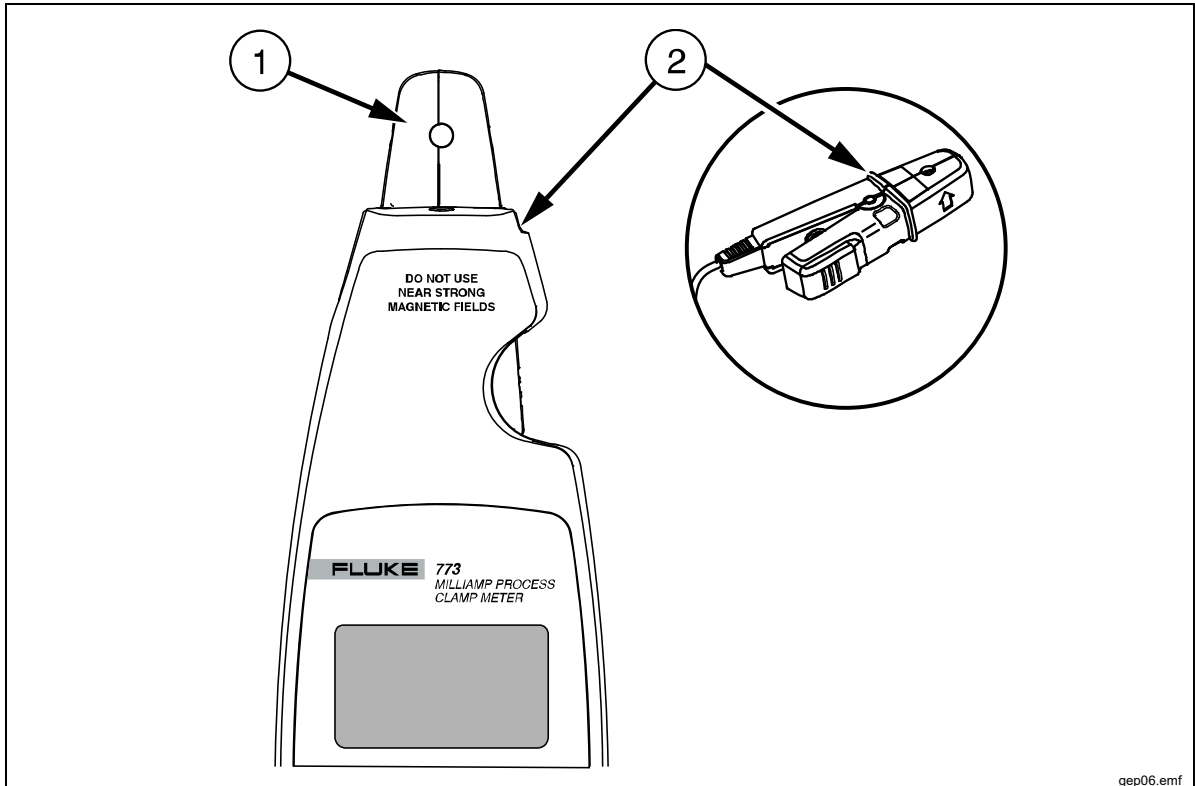
To prevent possible electrical shock, fire, or personal injury:

- Carefully read all instructions.
- Do not alter the Product and use only as specified, or the protection supplied by the Product can be compromised.
- Read all safety information before you use the Product.
- Do not use in CAT III or CAT IV environments without the protective cap installed on test probe. The protective cap decreases the exposed probe metal to <4 mm. This decreases the possibility of arc flash from short circuits.
- Comply with local and national safety codes. Use personal protective equipment (approved rubber gloves, face protection, and flame-resistant clothes) to prevent shock and arc blast injury where hazardous live conductors are exposed.
- Do not touch voltages >30 V ac rms, 42 V ac peak, or 60 V dc.
- Remove the batteries if the Product is not used for an extended period of time, or if stored in temperatures above 50 °C. If the batteries are not removed, battery leakage may result.

- The battery door must be closed and locked before you operate the Product.
- Replace the batteries when the low battery indicator shows to prevent incorrect measurements.
- Do not apply more than the rated voltage, between the terminals or between each terminal and earth ground.
- Measure a known voltage first to make sure that the Product operates correctly.
- Use the Clamp only on insulated conductors. Use caution around bare conductors or bus bars. To prevent electrical shock, do not touch the conductor.
- Do not use test leads if they are damaged. Examine the test leads for damaged insulation, exposed metal, or if the wear indicator shows. Check test lead continuity.
- Hold the Product behind the tactile barrier. See Figure 1.
- Keep fingers behind the finger guards on the probes.
- Remove all probes, test leads, and accessories before the battery door is opened.
- Remove all probes, test leads, and accessories that are not necessary for the measurement.
- Do not exceed the Measurement Category (CAT) rating of the lowest rated individual component of a Product, probe, or accessory.
- Do not use the Product if it operates incorrectly.
- Disable the Product if it is damaged.
- Do not make connections on hazardous live conductors in damp or wet environments.

**⚠ Caution**

To prevent damage to the Meter, do not open it. Do not use a solvent to clean the Meter, and do not put the Meter in water.



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




Number	Description
①	Detachable clamp
②	Tactile Barrier docked and un-docked.

Figure 1. Tactile Barrier

## Symbols

Table 1 is a list of the symbols that are on the Meter or in this manual.

**Table 1. Symbols**

Symbol	Explanation
	Consult user documentation.
	WARNING. RISK OF DANGER.
	WARNING. HAZARDOUS VOLTAGE. Risk of electric shock.
	Power on/off
	Do not apply around or remove from uninsulated hazardous live conductors without taking additional protective measures.
	Double Insulated
	DC (Direct Current)
	Earth Ground
	Battery
	Conforms to European Union directives.
	Conforms to relevant Australian Safety and EMC standards.
	Certified by CSA Group to North American safety standards.
<b>CAT II</b>	Measurement Category II is applicable to test and measuring circuits connected directly to utilization points (socket outlets and similar points) of the low-voltage MAINS installation.
<b>CAT III</b>	Measurement Category III is applicable to test and measuring circuits connected to the distribution part of the building's low-voltage MAINS installation.
<b>CAT IV</b>	Measurement Category IV is applicable to test and measuring circuits connected at the source of the building's low-voltage MAINS installation.
	This product complies with the WEEE Directive marking requirements. The affixed label indicates that you must not discard this electrical/electronic product in domestic household waste. Product Category: With reference to the equipment types in the WEEE Directive Annex I, this product is classed as category 9 "Monitoring and Control Instrumentation" product. Do not dispose of this product as unsorted municipal waste.



## Specifications

### Electrical Specifications

#### DC Current Measurement

##### With Jaw

Ranges ..... 0 mA to 20.99 mA, 21 mA to 100 mA  
Resolution ..... 0.01 mA, 0.1 mA  
Accuracy..... 0.2 % + 5 counts, 1 % + 5 counts

##### In Circuit

Range ..... 0 mA to 24 mA  
Resolution ..... 0.01 mA  
Accuracy..... 0.2 % + 2 counts

##### Current Source

Range ..... 0 mA to 24 mA  
Resolution ..... 0.01 mA  
Accuracy..... 0.2 % + 2 counts  
mA Drive..... 24 mA into 1000  $\Omega$

##### Current Simulate

Range ..... 0 mA to 24 mA  
Resolution ..... 0.01 mA  
Accuracy..... 0.2 % + 2 counts  
Maximum Voltage ..... 50 V

##### DC Voltage Measurement (773)

Range ..... 0-30 V  
Resolution..... 0.01 V  
Accuracy..... 0.2 % + 2 counts

##### DC Voltage Source (773)

Range ..... 0 V to 30 V  
Resolution ..... 0.01 V  
Accuracy..... 0.2 % + 2 counts  
mA Drive..... 2 mA maximum all conditions

##### mA DC IN/OUT (773)

Sourcing range ..... 0 mA to 24 mA  
Sourcing resolution ..... 0.01 mA  
Sourcing accuracy ..... 0.2 % + 2 counts  
Measurement range ..... 0 mA to 24 mA  
Measurement resolution ..... 0.01 mA  
Measurement accuracy ..... 1 % FS

##### Scaled mA DC Current Output to mA Current Input from the Jaw (773)

Range ..... 0 mA to 24 mA  
Resolution ..... 0.01 mA  
Accuracy..... 1 % FS  
Response speed..... 2x/second  
DC Loop Power ..... 24 V  
Influence of Earth's Field ..... <0.20 mA  
Batteries ..... 4 1.5 V, Alkaline, IEC LR6  
Working hours ..... 12 hours @ 12 mA sourced into 500  $\Omega$





# Static Awareness



Semiconductors and integrated circuits can be damaged by electrostatic discharge during handling. This notice explains how to minimize damage to these components.

1. Understand the problem.
2. Learn the guidelines for proper handling.
3. Use the proper procedures, packaging, and bench techniques.

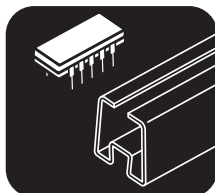
Follow these practices to minimize damage to static sensitive parts.

## Warning

**To prevent electric shock or personal injury. De-energize the product and all active circuits before opening a product enclosure, touching or handling any PCBs or components.**



- Minimize handling.
- Handle static-sensitive parts by non-conductive edges.
- Do not slide static-sensitive components over any surface.
- When removing plug-in assemblies, handle only by non-conductive edges.
- Never touch open-edge connectors except at a static-free work station.



- Keep parts in the original containers until ready for use.
- Use static shielding containers for handling and transport.
- Avoid plastic, vinyl, and Styrofoam® in the work area.



- Handle static-sensitive parts only at a static-free work station.
- Put shorting strips on the edge of the connector to help protect installed static-sensitive parts.
- Use anti-static type solder extraction tools only.
- Use grounded-tip soldering irons only.

## Basic Maintenance

### Warning

To prevent possible electric shock, fire, or personal injury:

- Remove the input signals before you clean the Product.
- Repairs or servicing not covered in this manual should be performed only by qualified personnel.
- Replace all batteries with fresh batteries of the same manufacturer and type to prevent battery leakage.

### How to Clean the Meter

### Caution


To prevent damage to the Meter, do not use aromatic hydrocarbons or chlorinated solvents when you clean the Meter. These solutions react with the plastics used in the Meter.

Clean the instrument case with a damp cloth and mild detergent.

### Battery Replacement

### Warning

To prevent possible electric shock, fire, or personal injury:

- To avoid false readings, that could lead to possible electrical shock or personal injury, replace the batteries as soon as the battery indicator () appears.
- Remove test leads before changing the batteries.

To replace the batteries, see Figure 2:

1. Turn the Meter off.
2. Use a flat-head screwdriver to loosen the battery compartment door screws and remove the door from the case bottom.
3. Remove the batteries.
4. Replace the batteries with four new AA batteries.
5. Reattach the battery compartment door to the case bottom and tighten the screws.

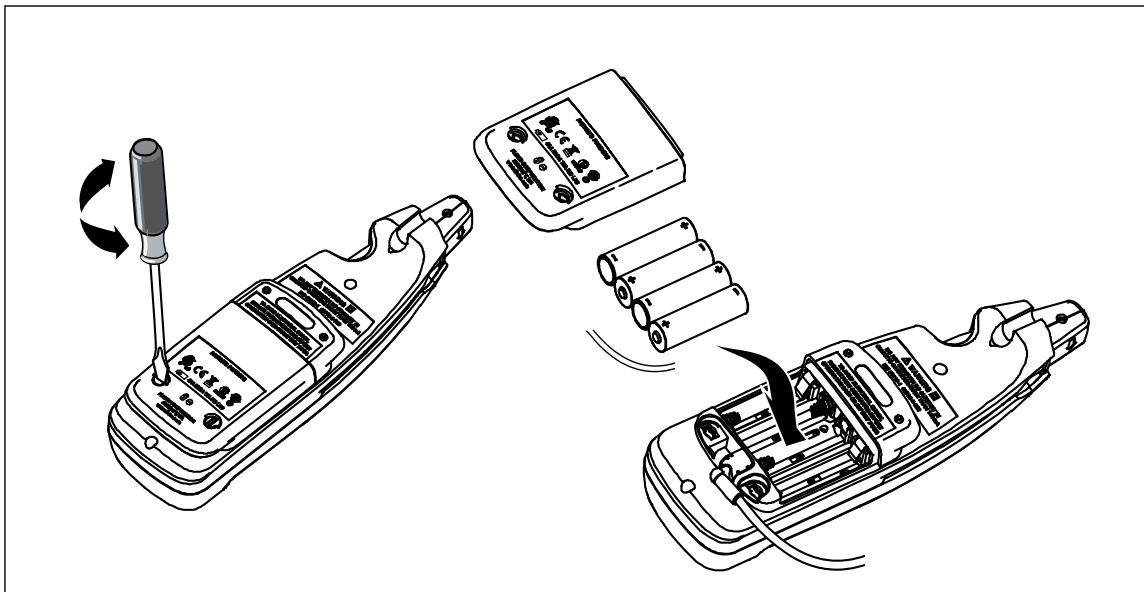


Figure 2. Battery Replacement

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## Performance Tests

### ⚠️ Warning

To prevent electrical shock, personal injury, or fire:

- Repairs or Meter servicing must be done only by qualified personnel.
- Do not do the verification tests or calibration adjustment in this manual unless qualified.

The tests that follow verify the functions of the Meter. If the Meter fails the verification tests, repair is necessary. For Meter servicing, see *How to Contact Fluke*.

### Required Equipment

Required equipment for the performance tests is in Table 2. If the recommended models are not available, equipment with equivalent specifications can be used.

Table 2. Required Equipment

Equipment	Minimum Required Characteristics	Recommended Model
Calibrator	DC milliamps: 0-24.00 mA = $\pm 0.073$ % 24.0-100.0 mA = $\pm 0.375$ % DC Volts: 0-30.00 V = $\pm 0.267$ %	Fluke 55xxA
DMM	DC Current: 0-24.00 mA = $\pm 0.375$ % DC Volts: 0-10 V = $\pm 0.1$ %	Fluke 88xxA
Lab Supply	6 Vdc $\pm 0.5$ V	-

### How to Test the Batteries

Prior to performing the following tests, check the batteries with a multimeter and replace as necessary. See *Battery Replacement*.

### How to Test the Display

1. Push and hold **HOLD** while powering on the Meter.
2. Compare the Meter display to Figure 3.
3. Examine all display segments for clarity and contrast.

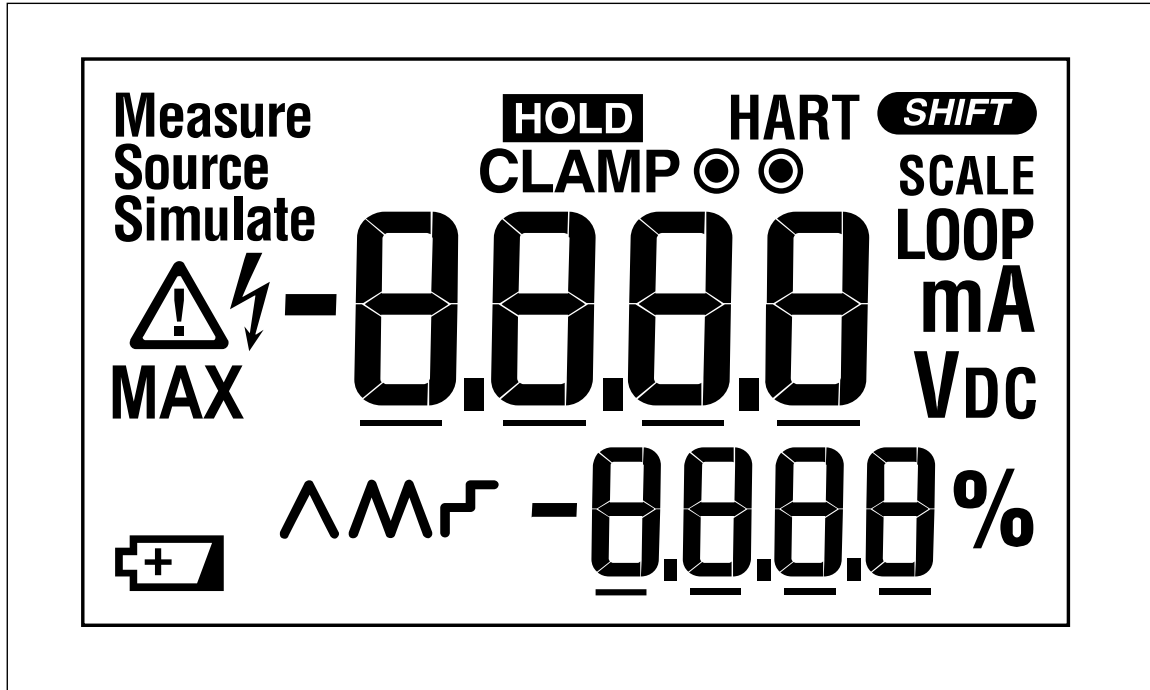


Figure 3. Display Test

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### Display Hold Test

#### Warning

To prevent possible electrical shock, fire, or personal injury:

- Be aware of the measurement being taken when using Display HOLD. When Display HOLD is activated, the display will not change when different currents are applied.
- Do not use the HOLD function to measure unknown potentials. When HOLD is turned on, the display does not change when a different potential is measured.

Push **HOLD** to activate Display Hold mode. The display shows **HOLD** and the display freezes. Push **HOLD** a second time to exit and resume normal operation.

### Backlight Test

Push to turn the backlight on and off. To extend battery life, the backlight automatically stops after 2 minutes.

### Measurement Spotlight LED Test

Push to activate the Measurement Spotlight LED. To extend battery life, the light automatically stops after 2 minutes.

## Accuracy Tests

Accuracy specifications are valid for 1 year after calibration adjustment when measured at an operation temperature of 18 °C to 28 °C. Allow the Meter to stabilize at room temperature prior to performing the accuracy tests.

The following tables list the required performance test points for verifying Meter accuracy. Zero the Meter prior to completing each measurement point.

### mA DC Clamp Measure Accuracy Tests

Step	Calibrator Output	UUT Meter Reading Limit	
		Low	High
1	4.00 mA	3.94 mA	4.06 mA
2	-4.00 mA	-4.06 mA	-3.94 mA
3	12.00 mA	11.03 mA	12.07 mA
4	-12.00 mA	-12.07 mA	-11.03 mA
5	20.00 mA	19.01 mA	20.09 mA
6	-20.00 mA	-20.09 mA	-19.01 mA
7	100.0 mA	98.5 mA	101.5 mA
8	-100.0 mA	-101.5 mA	-98.5 mA

### mA DC Measure Accuracy Tests

Step	Calibrator Output	UUT Meter reading limit	
		Low	High
1	0.00 mA	-0.02 mA	0.02 mA
2	4.00 mA	3.97 mA	4.03 mA
3	-4.00 mA	-4.03 mA	-3.97 mA
4	8.00 mA	7.96 mA	8.04 mA
5	-8.00 mA	-8.04 mA	-7.96 mA
6	12.00 mA	11.96 mA	12.04 mA
7	-12.00 mA	-12.04 mA	-11.96 mA
8	20.00 mA	19.94 mA	20.06 mA
9	-20.00 mA	-20.06 mA	-19.94 mA
10	24.00 mA	23.93 mA	24.07 mA
11	-24.00 mA	-24.07 mA	-23.93 mA

**Volts DC Measure Accuracy Tests**

Step	Calibrator Output	UUT Meter Reading Limit	
		Low	High
1	0.00 V	-0.02 V	0.02 V
2	10.00 V	9.96 V	10.04 V
3	-10.00 V	-10.04 V	-9.96 V
4	20.00 V	19.94 V	20.06 V
5	-20.00 V	-20.06 V	-19.94 V
6	30.00 V	29.92 V	30.08 V
7	-30.00 V	-30.08 V	-29.92 V

**mA DC Source Accuracy Tests**

Step	UUT Meter Output	DMM Reading Limit	
		Low	High
1	0.00 mA	-0.02 mA	0.02 mA
2	4.00 mA	3.97 mA	4.03 mA
3	8.00 mA	7.96 mA	8.04 mA
4	12.00 mA	11.96 mA	12.04 mA
5	20.00 mA	19.94 mA	20.06 mA
6	24.00 mA	23.93 mA	24.07 mA

**Volts DC Source Accuracy Tests**

Step	UUT Meter Output	DMM Reading Limit	
		Low	High
1	0.00 V	-0.02 V	0.02 V
2	2.50 V	2.47 V	2.53 V
3	5.00 V	4.97 V	5.03 V
4	7.50 V	7.46 V	7.54 V
5	10.00 V	9.96 V	10.04 V



## Calibration Adjustment

The Meter features closed-case calibration adjustment with a known reference source. The Meter measures the applied reference source, calculates correction factors, and keeps the correction factors in nonvolatile memory.

Before you start calibration adjustment, let the Meter stabilize to room temperature.

To turn on Calibration mode:

1. Remove the batteries and substitute with a lab supply set to 6 V dc.
2. Open the battery door. The calibration button is usually hidden by the factory calibration seal.
3. Use a small probe and push the calibration button longer than 2 seconds. See Figure 4.

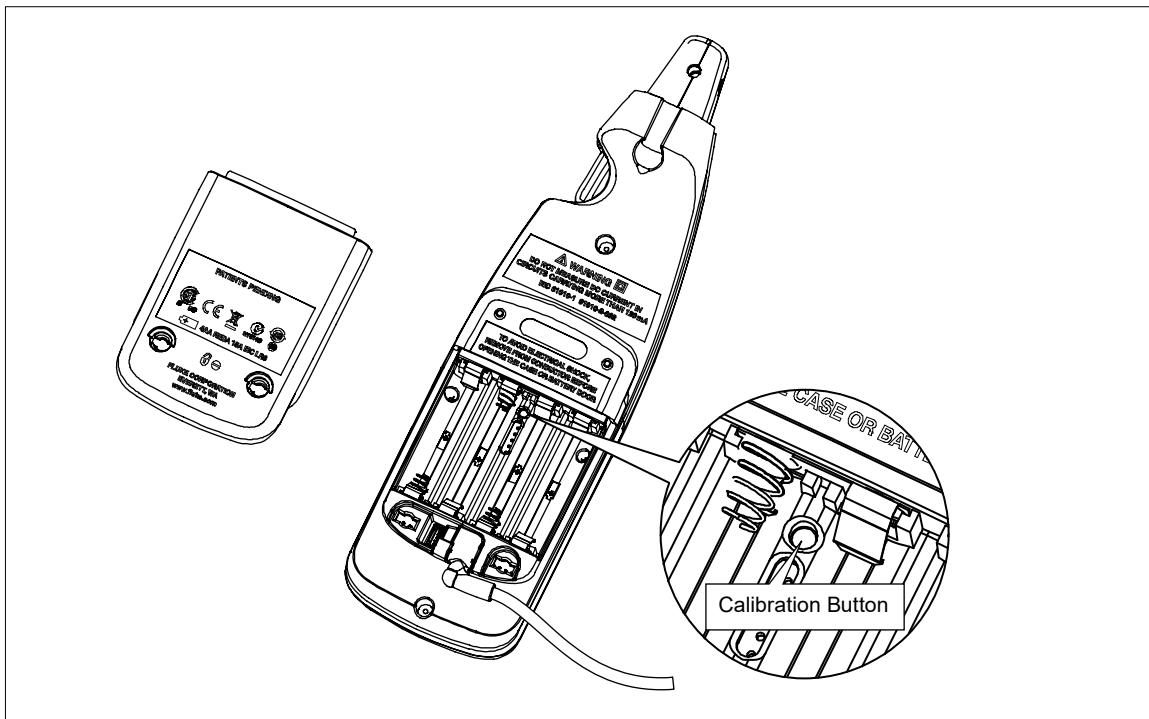


Figure 4. Accessing the Calibration Button

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There are five Meter functions to adjust:

1. Clamp measure
2. mA measure
3. Volt measure (773 only)
4. mA source
5. Volt source (773 only)

Table 3 shows the Meter buttons you use to select a function to be calibrated.

**Table 3. Calibration Functions**











Button	Calibration Function Description
	Engages mA function
	Identifies V dc function
	Identifies Clamp function
	Toggles between measure and source modes

Table 4 shows the Meter buttons you use to adjust the Meters calibration.

**Table 4. Calibration Adjustments**

Button	Calibration Adjustment Description
	A short button push (1 second) changes the Meter to the first calibration step A long button push exits the Meters calibration mode
 	Adjust source output in large steps
 	Adjust source output in small steps
	Forward to subsequent calibration step

The Meter display shows the value in each adjustment step.

- In Measure mode, the shown value is the calibrator input.
- In Source mode, the shown value is the Meter output.

To exit Calibration mode:

Push the calibration button a second time to keep new calibration constants and exit calibration mode.

### **Calibration Error Messages**

The calibration error messages that the Meter can show are in Table 5. Steps to remove the messages are also shown in the table.

**Table 5. Error Messages**

Error Message	Cause of Error	Removal Steps
<b>Cal</b>	Meter not calibrated, use default parameter	Do all adjustments
<b>Err</b>	Code area checksum error	Meter repair is necessary

***mA DC Clamp Measure Adjustment Procedure***

To adjust the Clamp Measure function, use the Calibrator to apply the necessary Meter input and do the steps in Table 6.

**Table 6. Clamp Measure Adjustment Procedure**

Step	Meter Display	Calibrator Output	Procedure
1	0.00 mA	0.00 mA	Stop for 10 seconds, push <b>HOLD</b>
2	-20.00mA	-20.00 mA	Push <b>HOLD</b>
3	0.00mA	0.00 mA	Stop for 10 seconds, push <b>HOLD</b>
4	20.00mA	20.00 mA	Push <b>HOLD</b>
5	0.00 mA	0.00 mA	Stop for 10 seconds, push <b>HOLD</b>
6	-100.00mA	-100.00 mA	Push <b>HOLD</b>
7	0.00mA	0.00 mA	Stop for 10 seconds, push <b>HOLD</b>
8	10.00mA	100.00 mA	Push <b>HOLD</b>
9	Save	--	Push <b>HOLD</b>

***mA DC Measure Adjustment Procedure***

To adjust the mA Measure function, use the Calibrator to apply the necessary Meter input and do the steps in Table 7.

**Table 7. mA Measure Adjustment Procedure**

Step	Meter Display	Calibrator Output	Procedure
1	-20.00 mA	-20.00 mA	Push <b>HOLD</b>
2	0.00 mA	0.00 mA	Push <b>HOLD</b>
3	20.00 mA	20.00 mA	Push <b>HOLD</b>
4	Save	--	Push <b>HOLD</b>

***Volts DC Measure Adjustment Procedure***

To adjust the Volt Measure function, use the Calibrator to apply the necessary Meter input and do the steps in Table 8.

**Table 8. Volt Measure Adjustment Procedure**

Step	Meter Display	Calibrator Output	Procedure
1	-30.00V	-30.00 V	Push <b>HOLD</b>
2	0.00V	0.00 V	Push <b>HOLD</b>
3	30.00V	30.00 V	Push <b>HOLD</b>
4	Save	--	Push <b>HOLD</b>

**mA DC Source Adjust Procedure**

To adjust the mA Source function, use the Calibrator to apply the necessary Meter input and do the steps in Table 9.

**Table 9. mA Source Adjustment Procedure**

Step	Meter LCD display	Action
1	4.00 mA	Adjust until Meter output is 4.00 mA, push <b>HOLD</b>
2	20.00 mA	Adjust until Meter output is 20.00 mA, push <b>HOLD</b>
4	Save	Push <b>HOLD</b>

**Volts DC Source Adjust Procedure (773 Only)**

To adjust the Volt Source function, use the Calibrator to apply the necessary Meter input and do the steps in Table 10.

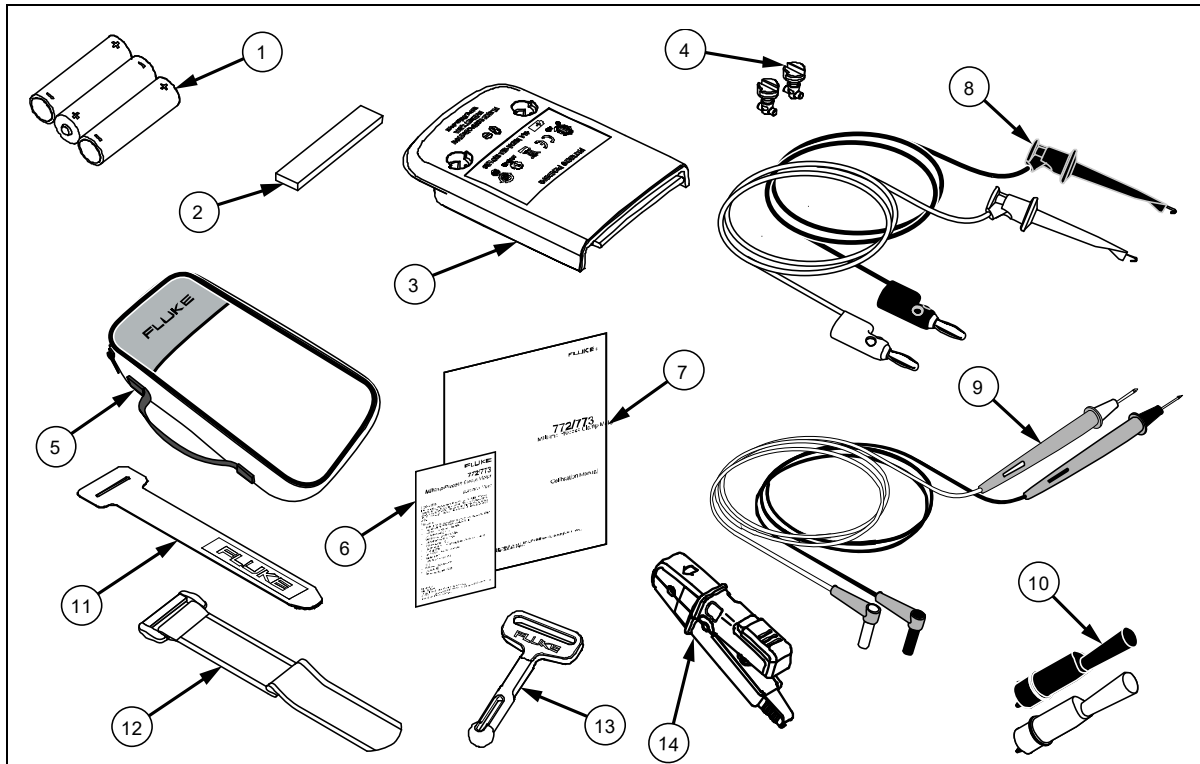
**Table 10. Volt Source Adjustment Procedure**

Step	Meter LCD display	Action
1	0.00 V	Adjust until Meter output is 0.00 V, push <b>HOLD</b>
2	10.00 V	Adjust until Meter output is 10.00 V, push <b>HOLD</b>
4	Save	Push <b>HOLD</b>

## Replaceable Parts

Table 11 is a list of replaceable parts.

Table 11. Replaceable Parts



Item	Description	Quantity	Part or Model Number
①	AA Batteries, 1.5 V	4	376756
②	Absorber	1	3369914
③	Battery Door	1	3350978
④	Fastener	2	948609
⑤	Soft Carrying Case	1	3351060
⑥	Instruction Sheet	1	
⑦	Calibration Manual	1	
⑧	TL940 Mini Hook with Test Lead	1 Set	1616705
⑨	TL75- Test Leads	1 Set	855742
⑩	AC175 Alligator Clips	1 Set	4101772
⑪	Hook and Loop Strip	1	3031302
⑫	TPAK, Strap 17 inches	1	669967
⑬	Hanger	1	3375746
⑭	*Jaw Assembly	1 Set	3350957

\*Re-calibration is required after jaw assembly is replaced.